

Blue

# Work Order ID 65216



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January 10, 2011 8:47:45 AM

Item ID: D2932-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Saddle LH Out, 206

Start Date: 1/10/11 Start Qty: 1.00



Cust Item ID:

Required Date: 1/14/11 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: W

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D2932

Rev C

140

Chemical Conversion Coat per QSI005 4.1

0.00



HandFinish

Memo

0.00

Hand Finishing

PULL FROM STOCK:

1 X D2932-IUP B 63334

145

0.00



SprayPaint

Memo

0.00

Spray Painting

Prime B 115967

Spray Paint Delfleet Blue B 115509

Clear Delfleet B 115949

155

QC14- Inspect Spray Paint

0.00



QC

Memo

0.00

Quality Control

Sulodra

11 01 17 (1)

11 01 18 (1)

(4)



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Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170  Packaging	Identify as per dwg & Stock Location: <u>421</u>  Memo	0.00  0.00				<u>11/1/19</u>			
180  QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00  0.00							

11/01/19 MF  
11-01-19



# Picklist Print

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Work Order ID: 65216



Parent Item: D2932-1



Parent Item Name: Saddle LH Out, 206

Start Date: 1/10/11

Required Date: 1/14/11

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP: B00.06.26 New DWG rev, (mpp 2069) IEC  
IPP Rev: C As per Rev C 07-03-19 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2932-1UP

Manufactured

No

Each

4.0000

1



206 Saddle Left side-unpainted

11-01-11

Location

Loc Qty

Loc Code

ST431

4

63334

4

